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1. Identification

1.1. Product identifier

Product Identity Halt GX
Alternate Names Halt GX

1.2. Relevant identified uses of the substance or mixture and uses advised against

Intended use See Technical Data Sheet.

Application Method See Technical Data Sheet.

1.3. Details of the supplier of the safety data sheet

Company Name The Dodge Company, Inc

9 Progress Road

Billerica, MA 01821

Emergency

CHEMTREC (USA) (800) 424-9300

Customer Service: The Dodge Company, Inc (800) 443-6343, (978) 600-2099

2. Hazard(s) identification

2.1. Classification of the substance or mixture

Flam. Liq. 3;H226 Flammable liquid and vapor.

Acute Tox. 4;H302 Harmful if swallowed.
Acute Tox. 4;H332 Harmful if inhaled.

Skin Corr. 1B;H314 Causes severe skin burns and eye damage.

Eye Dam. 1;H318 Causes serious eye damage.

Skin Sens. 1;H317 May cause an allergic skin reaction.

Resp. Sens. 1;H334 May cause allergy or asthma symptoms of breathing difficulties if inhaled.

STOT SE 3;H335 May cause respiratory irritation.

Aquatic Chronic 2;H411 Toxic to aquatic life with long lasting effects.



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2.2. Label elements

Using the Toxicity Data listed in section 11 and 12 the product is labeled as follows.



Danger

- H226 Flammable liquid and vapor.
- H302 Harmful if swallowed.
- H314 Causes severe skin burns and eye damage.
- H317 May cause an allergic skin reaction.
- H318 Causes serious eye damage.
- H332 Harmful if inhaled.
- H334 May cause allergic or asthmatic symptoms or breathing difficulties if inhaled.
- H335 May cause respiratory irritation.
- H411 Toxic to aquatic life with long lasting effects.

[Prevention]:

- P210 Keep away from heat / sparks / open flames / hot surfaces No smoking.
- P235 Keep cool.
- P240 Ground / bond container and receiving equipment.
- P241 Use explosion-proof electrical / ventilating / light / equipment.
- P242 Use only non-sparking tools.
- P243 Take precautionary measures against static discharge.
- P261 Avoid breathing dust / fume / gas / mist / vapors / spray.
- P264 Wash thoroughly after handling.
- P270 Do not eat, drink or smoke when using this product.
- P271 Use only outdoors or in a well-ventilated area.
- P272 Contaminated work clothing should not be allowed out of the workplace.
- P273 Avoid release to the environment.
- P280 Wear protective gloves / eye protection / face protection.

[Response]:

- P301+312 IF SWALLOWED: Call a POISON CENTER or doctor / physician if you feel unwell.
- P302+352 IF ON SKIN: Wash with plenty of soap and water.



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P303+361+353 IF ON SKIN (or hair): Remove / Take off immediately all contaminated clothing. Rinse skin with water / shower.

P304+312 IF INHALED: Call a POISON CENTER or doctor / physician if you feel unwell.

P305+351+338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses if present and easy to do - continue rinsing.

P310 Immediately call a POISON CENTER or doctor / physician.

P313 Get medical advice / attention.

P321 Specific treatment (see information on this label).

P330 Rinse mouth.

P331 Do NOT induce vomiting.

P333+313 If skin irritation or a rash occurs: Get medical advice / attention.

P340 Remove victim to fresh air and keep at rest in a position comfortable for breathing.

P341 If breathing is difficult, remove victim to fresh air and keep at rest in a position comfortable for breathing.

P342+311 If experiencing respiratory symptoms: Call a POISON CENTER or doctor / physician.

P363 Wash contaminated clothing before reuse.

P370+378 In case of fire: Use extinguishing media listed in section 5 of SDS for extinction.

P391 Collect spillage.

[Storage]:

P403+233 Store in a well ventilated place. Keep container tightly closed.

P405 Store locked up.

[Disposal]:

P501 Dispose of contents / container in accordance with local / national regulations.

3. Composition/information on ingredients

This product contains the following substances that present a hazard within the meaning of the relevant State and Federal Hazardous Substances regulations.

Ingredient/Chemical Designations	Weight %	GHS Classification	Notes
Glutaraldehyde CAS Number: 0000111-30-8	10 - 25	Acute Tox. 3;H331 Acute Tox. 3;H301 Skin Corr. 1B;H314 Resp. Sens. 1;H334 Skin Sens. 1;H317 Aquatic Acute 1;H400	[1][2]
Isopropyl Alcohol CAS Number: 0000067-63-0	5 - 10	Flam. Liq. 2;H225 Eye Irrit. 2;H319 STOT SE 3;H336	[1][2]



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Sodium citrate	1 - 5	Not Classified	[1]
CAS Number: 0000068-04-2			

In accordance with paragraph (i) of §1910.1200, the specific chemical identity and/or exact percentage (concentration) of composition has been withheld as a trade secret.

4. First aid measures

4.1. Description of first aid measures

General In all cases of doubt, or when symptoms persist, seek medical attention.

Never give anything by mouth to an unconscious person.

Inhalation Remove to fresh air, keep patient warm and at rest. If breathing is irregular or stopped, give

artificial respiration. If unconscious place in the recovery position and obtain immediate

medical attention. Give nothing by mouth.

Eyes Irrigate copiously with clean water for at least 15 minutes, holding the eyelids apart and

seek medical attention.

Skin Remove contaminated clothing. Wash skin thoroughly with soap and water or use a

recognized skin cleanser.

Ingestion If the person is conscious, have them drink water. Contact a physician immediately. Do not

induce vomiting.

4.2. Most important symptoms and effects, both acute and delayed

Overview Exposure to solvent vapor concentrations from the component solvents in excess of the

stated occupational exposure limits may result in adverse health effects such as mucous membrane and respiratory system irritation and adverse effects on the kidneys, liver and central nervous system. Symptoms include headache, nausea, dizziness, fatigue, muscular

weakness, drowsiness and in extreme cases, loss of consciousness.

Repeated or prolonged contact with the preparation may cause removal of natural fat from the skin resulting in dryness, irritation and possible non-allergic contact dermatitis. Solvents may also be absorbed through the skin. Splashes of liquid in the eyes may cause irritation

and soreness with possible reversible damage. See section 2 for further details.

Inhalation Harmful if inhaled. May cause respiratory irritation. May cause allergy or asthma symptoms

of breathing difficulties if inhaled.

Eyes Causes serious eye damage.

Skin May cause an allergic skin reaction. Causes severe skin burns and eye damage.

Ingestion Harmful if swallowed.

^[1] Substance classified with a health or environmental hazard.

^[2] Substance with a workplace exposure limit.

^[3] PBT-substance or vPvB-substance.

^{*}The full texts of the phrases are shown in Section 16.



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5. Fire-fighting measures

5.1. Extinguishing media

Recommended extinguishing media; alcohol resistant foam, CO₂, powder, water spray.

Do not use: water jet.

5.2. Special hazards arising from the substance or mixture

Hazardous decomposition: Oxides of carbon and nitrogen.

Keep away from heat / sparks / open flames / hot surfaces - No smoking.

Keep cool.

Ground / bond container and receiving equipment.

Use explosion-proof electrical / ventilating / light / equipment.

Use only non-sparking tools.

Take precautionary measures against static discharge.

Avoid breathing dust / fume / gas / mist / vapors / spray.

5.3. Advice for fire-fighters

Wear self-contained breathing apparatus to protect from decomposition products.

ERG Guide No. 128

6. Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Keep container closed when not in use. Avoid contact with eyes, skin, or clothing.

6.2. Environmental precautions

Do not allow spills to enter drains or waterways.

Use good personal hygiene practices. Wash hands before eating, drinking, smoking or using toilet. Promptly remove soiled clothing and wash thoroughly before reuse.

6.3. Methods and material for containment and cleaning up

Vapor is heavier than air and may flow along surface to distant ignition source and flashback.

Spread an inert absorbent on the spill and place in a suitable, properly labeled container for recovery or disposal.

Flush area with large quantities of water.



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7. Handling and storage

7.1. Precautions for safe handling

See section 2 for further details. - [Prevention]:

7.2. Conditions for safe storage, including any incompatibilities

Handle containers carefully to prevent damage and spillage.

Incompatible materials: Strong oxidizing agents, strong acids and alkalis

See section 2 for further details. - [Storage]:

7.3. Specific end use(s)

No data available.

8. Exposure controls and personal protection

8.1. Control parameters

Exposure

CAS No.	Ingredient	Source	Value
0000067-63-0 Isopropyl Alcohol	OSHA	TWA 400 ppm (980 mg/m3) STEL 500 ppm	
		ACGIH	TWA: 200 ppm STEL: 400 ppm Revised 2003,
		NIOSH	TWA 400 ppm (980 mg/m3) ST 500 ppm (1225 mg/m3)
		Supplier	No Established Limit
0000068-04-2 Sodium citrate	OSHA	No Established Limit	
	ACGIH	No Established Limit	
	NIOSH	No Established Limit	
	Supplier	No Established Limit	
0000111-30-8 Glutaraldehyde	OSHA	No Established Limit	
		ACGIH	Ceiling: 0.05 ppm S
		NIOSH	C 0.2 ppm (0.8 mg/m3)
		Supplier	No Established Limit

8.2. Exposure controls

Respiratory Not necessary where area is properly ventilated.

Eyes Wear safety eyewear, e.g. safety spectacles, goggles or visors to protect against the

splash of liquids.

Skin Overalls which cover the body, arms and legs should be worn. Skin should not be exposed.

All parts of the body should be washed after contact. Wear PVC or rubber gloves.

Engineering Controls Provide adequate ventilation. Where reasonably practicable this should be achieved by the



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use of local exhaust ventilation and good general extraction. If these are not sufficient to maintain concentrations of particulates and any vapor below occupational exposure limits

suitable respiratory protection must be worn.

using toilet. Promptly remove soiled clothing and wash thoroughly before reuse.

See section 2 for further details. - [Prevention]:

9. Physical and chemical properties

Appearance Liquid

Odor Not Provided
Odor threshold Not determined

pH 7.4 - 7.6

Melting point / freezing point Not Measured

Initial boiling point and boiling range 179 - 183F (82 - 84C)

Flash Point 88 - 92F (31-33C)

Evaporation rate (Ether = 1) < 1 (n-Butyl acetate = 1)

Flammability (solid, gas) Not Applicable

Upper/lower flammability or explosive limits Lower Explosive Limit: Water Solution

Upper Explosive Limit: Water Solution

Vapor pressure (Pa) Unknown

Vapor Density Greater than 1 (Air = 1)

Specific Gravity

1.045 - 1.055

Solubility in Water

Not Measured

Partition coefficient n-octanol/water (Log Kow)

Auto-ignition temperature

Decomposition temperature

Viscosity (cSt)

1.045 - 1.055

Not Measured

Not Measured

Not Measured

Not Measured

VOC Content 85%

9.2. Other information

No other relevant information.

10. Stability and reactivity

10.1. Reactivity

Hazardous Polymerization will not occur.

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10.2. Chemical stability

Stable under normal circumstances.

10.3. Possibility of hazardous reactions

No data available.

10.4. Conditions to avoid

Avoid prolonged exposure to heat and/or light.

10.5. Incompatible materials

Strong oxidizing agents, strong acids and alkalis

10.6. Hazardous decomposition products

Oxides of carbon and nitrogen.

11. Toxicological information

Acute toxicity

Exposure to solvent vapor concentrations from the component solvents in excess of the stated occupational exposure limits may result in adverse health effects such as mucous membrane and respiratory system irritation and adverse effects on the kidneys, liver and central nervous system. Symptoms include headache, nausea, dizziness, fatigue, muscular weakness, drowsiness and in extreme cases, loss of consciousness.

Repeated or prolonged contact with the preparation may cause removal of natural fat from the skin resulting in dryness, irritation and possible non-allergic contact dermatitis. Solvents may also be absorbed through the skin. Splashes of liquid in the eyes may cause irritation and soreness with possible reversible damage.

Ingredient	Oral LD50, mg/kg	Skin LD50, mg/kg	Inhalation Vapor LC50, mg/L/4hr	Inhalation Dust/Mist LC50, mg/L/4hr	Inhalation Gas LC50, ppm
Glutaraldehyde - (111-30-8)	285.00, Rat - Category: 3	No data available	No data available	No data available	No data available
Isopropyl Alcohol - (67-63-0)	4,710.00, Rat - Category: 5	12,800.00, Rat - Category: NA	72.60, Rat - Category: NA	No data available	No data available
Sodium citrate - (68-04-2)	No data available	No data available	No data available	No data available	No data available

Note: When no route specific LD50 data is available for an acute toxin, the converted acute toxicity point estimate was used in the calculation of the product's ATE (Acute Toxicity Estimate).

Classification	Category	Hazard Description	
Acute toxicity (oral)	4	Harmful if swallowed.	
Acute toxicity (dermal)		Not Applicable	



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Acute toxicity (inhalation)	4	Harmful if inhaled.
Skin corrosion/irritation	1B	Causes severe skin burns and eye damage.
Serious eye damage/irritation	1	Causes serious eye damage.
Respiratory sensitization	1	May cause allergy or asthma symptoms of breathing difficulties if inhaled.
Skin sensitization	1	May cause an allergic skin reaction.
Germ cell mutagenicity		Not Applicable
Carcinogenicity		Not Applicable
Reproductive toxicity		Not Applicable
STOT-single exposure	3	May cause respiratory irritation.
STOT-repeated exposure		Not Applicable
Aspiration hazard		Not Applicable

Carcinogen Data

CAS No.	Ingredient	Source	Value
0000067-63-0	Isopropyl Alcohol	OSHA	Select Carcinogen: No
		NTP	Known: No; Suspected: No
		IARC	Group 1: No; Group 2a: No; Group 2b: No; Group 3: Yes; Group 4: No;
0000068-04-2 Sodium citrate		OSHA	Select Carcinogen: No
		NTP	Known: No; Suspected: No
		IARC	Group 1: No; Group 2a: No; Group 2b: No; Group 3: No; Group 4: No;
0000111-30-8 Glutaraldehyde		OSHA	Select Carcinogen: No
			Known: No; Suspected: No
		IARC	Group 1: No; Group 2a: No; Group 2b: No; Group 3: No; Group 4: No;

12. Ecological information

12.1. Toxicity

Toxic to aquatic life with long lasting effects.

Aquatic Ecotoxicity

Ingredient	96 hr LC50 fish, mg/l	48 hr EC50 crustacea, mg/l	ErC50 algae, mg/l
Glutaraldehyde - (111-30-8)	10.00,	14.87,	0.375 (72 hr),
Isopropyl Alcohol - (67-63-0)	1,400.00, Lepomis macrochirus	100.00, Daphnia magna	100.00 (72 hr), Scenedesmus subspicatus



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Sodium citrate - (68-04-2)	Not Available	Not Available	Not Available

12.2. Persistence and degradability

There is no data available on the preparation itself.

12.3. Bioaccumulative potential

Not Measured

12.4. Mobility in soil

No data available.

12.5. Results of PBT and vPvB assessment

This product contains no PBT/vPvB chemicals.

12.6. Other adverse effects

No data available.

13. Disposal considerations

13.1. Waste treatment methods

Observe all federal, state and local regulations when disposing of this substance.

14. Transport information

DOT (Domestic Surface IMO / IMDG (Ocean ICAO/IATA **Transportation**) Transportation) 14.1. UN number UN1993 UN1993 UN1993 14.2. UN proper UN1993, Flammable liquids, n.o.s., Flammable liquids, n.o.s., Flammable liquids, n.o.s., shipping name (Isopropyl Alcohol), 3, III (Isopropyl Alcohol), (Isopropyl Alcohol), **DOT Hazard Class: 3** Air Class: 3 14.3. Transport **IMDG**: 3 hazard class(es) Sub Class: Not Applicable 14.4. Packing group III Ш

14.5. Environmental hazards

IMDG Marine Pollutant: Yes; (Glutaraldehyde)

14.6. Special precautions for user

No further information



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15. Regulatory information

Regulatory Overview The regulatory data in Section 15 is not intended to be all-inclusive, only selected

regulations are represented.

Toxic Substance Control Act (TSCA)

All components of this material are either listed or exempt from listing on the TSCA

Inventory. B2 D2A E

WHMIS Classification E
US EPA Tier II Hazards

Fire: Yes

Sudden Release of Pressure: No

Reactive: No Immediate (Acute): Yes

Delayed (Chronic): No

EPCRA 311/312 Chemicals and RQs:

To the best of our knowledge, there are no chemicals at levels which require reporting under this statute.

EPCRA 302 Extremely Hazardous:

To the best of our knowledge, there are no chemicals at levels which require reporting under this statute.

EPCRA 313 Toxic Chemicals:

Isopropyl Alcohol

Proposition 65 - Carcinogens (>0.0%):

To the best of our knowledge, there are no chemicals at levels which require reporting under this statute.

Proposition 65 - Developmental Toxins (>0.0%):

To the best of our knowledge, there are no chemicals at levels which require reporting under this statute.

Proposition 65 - Female Repro Toxins (>0.0%):

To the best of our knowledge, there are no chemicals at levels which require reporting under this statute.

Proposition 65 - Male Repro Toxins (>0.0%):

To the best of our knowledge, there are no chemicals at levels which require reporting under this statute.

New Jersey RTK Substances (>1%):

Glutaraldehyde

Isopropyl Alcohol

Pennsylvania RTK Substances (>1%):

Glutaraldehyde

Isopropyl Alcohol



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16. Other information

The information and recommendations contained herein are based upon data believed to be correct. However, no guarantee or warranty of any kind, expressed or implied, is made with respect to the information contained herein. We accept no responsibility and disclaim all liability for any harmful effects which may be caused by exposure to our products. Customers/users of this product must comply with all applicable health and safety laws, regulations, and orders.

The full text of the phrases appearing in section 3 is:

H225 Highly flammable liquid and vapor.

H301 Toxic if swallowed.

H314 Causes severe skin burns and eye damage.

H317 May cause an allergic skin reaction.

H319 Causes serious eye irritation.

H331 Toxic if inhaled.

H334 May cause allergic or asthmatic symptoms or breathing difficulties if inhaled.

H336 May cause drowsiness and dizziness.

H400 Very toxic to aquatic life.

This Safety data Sheet was prepared using information provided by/obtained from the Dodge Chemical Company Inc. The information in the Safety Data Sheet is offered for your consideration and guidance when exposed to the product. The Dodge Chemical Company, Inc. expressly disclaim all expressed or implied warranty and assumes no responsibilities for the accuracy or completeness of the data contained herein. The data in this SDS does not apply to use with any other product or in any other processes as to the accuracy of and/or sufficiency of such information. This Safety Data Sheet may not be changed or altered in any way without the expressed knowledge and permission of The Dodge Chemical Company, Inc.

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